
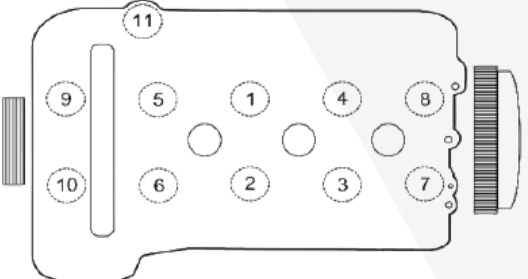


WG2634857 - DATASHEET - CITROEN / PEUGEOT / OPEL / VAUXHALL

REFERENCE			
HEAD GASKET WG2634857	MATERIAL MLS	HEAD BOLTS -	PISTON PERTRUSION -
THICKNESS -	NOTCHES -	HEAD BOLT LENGTH -	BORE/DIA PISTON 76mm
APPLICATION			
ENGINE CODE EB2 / DT / DTM / DTS / DTSD	ENGINE CC 1199	FUEL TYPE PETROL	CYLINDERS 3
TIGHTENING PROCEDURE			
(9.8 N.m = 7.2 lb.ft)		(1 lb.ft = 1.35 N.m)	
1). 1-11 = 10 N.m 2). 1-10 = 30 N.m 3). 11 = 20 N.m	4). 1-8 = +230 ° 5). 9-10 = +180 ° 6). 11 = 20 N.m	1). 1-11 = 7.5 lb.ft 2). 1-10 = 22 lb.ft 3). 11 = 15 lb.ft	1). 1-8 = +230 ° 2). 9-10 = +180 ° 3). 11 = 15 lb.ft
RETIGHTENING			LOOSEN 90 DEGREES OR TIGHTEN BOLT BY RESPECTING THE SPECIFIED TORQUE AND ORDER.
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TIGHTENING ORDER			
		SPECIAL NOTE	
ENSURE THE CYLINDER BLOCK THEADED HOLES ARE CLEAN AND DRY BEFORE THE GASKET AND HEAD IS INSTALLED.		APPLY A SMALL AMOUNT OF D321R OR EQUIVALENT LUBRICATION TO THE THREAD AND UNDERSIDE OF THE BOLT HEAD.	

SURFACE ROUGHNESS	
MULTILAYER STEEL GASKET	
ALUMINIUM	0.5 / 1.0 um
CAST IRON	1.5 / 1.8 um
SANDWICH GASKET	
ALUMINIUM	-
CAST IRON	-

HEAD BOLTS MUST BE REPLACED



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